

# Absolute Pressure Gauges

With horizontal diaphragm,  
stainless steel case with bayonet ring

APCh  
APSchG

Information on advantages, application ranges, temperature resistance, metrological features and pressure ranges of all available diaphragm pressure gauges with horizontal diaphragm can be found in our model overview 3000.

## Application

Absolute pressure gauges are suitable for the measurement of liquids and gases. With open flange, they are also suitable for the measurement of viscous, solid-containing media.

The instrument is equipped with a vacuum chamber, which is closed off at the process side with a membrane and thus allows absolute pressure measurements. Generally, a diaphragm made of Duratherm or Inconel serves as membrane, which stands out due to its low hysteresis and long durability.

## Standard Versions

**Accuracy** (DIN EN 837-3)  
Class 1.6

**Case**  
Bayonet ring case made of stainless steel 304 (1.4301), raw  
APSchG: Safety case similar to S3, DIN EN 837-1

**Case Filling**  
For model APSchG: glycerin

**Degree of Protection** (DIN EN 60 529/IEC 529)  
APCh IP54  
APSchG IP65

**Nominal Case Size**  
100, 160 mm (4, 6")

## Wetted Parts

Ordering code	Lower measuring flange	Sealing	Diaphragm
- 3	stainless steel 316L	FPM	stainless steel 316L (1.4404), Duratherm (not for NACE conformity) or Inconel

**Pressure Ranges** (DIN EN 837-3)  
0–60 mbar abs. to 0–2500 mbar abs.  
Pressure ranges according to table on page 2

**Upper Measuring Flange (Stainless Steel 1.4301)**  
Pressure ranges  $\leq$  250 mbar = measuring flange  $\varnothing$  160 mm  
Pressure ranges  $\geq$  400 mbar = measuring flange  $\varnothing$  100 mm

**Overrange Protection**  
Measuring flange  $\varnothing$  160 mm: up to 5 bar  
Measuring flange  $\varnothing$  100 mm: up to 10 bar  
(see table page 2)

**Process Connection**  
G  $\frac{1}{2}$  B bottom connection

**Window**  
Laminated safety glass



**Movement**  
Stainless steel

**Dial**  
Aluminum white, scale black

**Pointer**  
Aluminum black, micro adjustment device for zero adjustment

**Safety Features**  
APCh: pressure relief vent in the back of the case  
APSchG: break-proof solid front, blow-out back, pressure equalising membrane

## Special Versions and Options

- Other process connections upon request
- Small flanges according to DIN 28 403 from DN 10 to DN 50 upon request
- Pressure ranges below 0–60 mbar abs. upon request
- Special installation positions upon request
- Other materials for diaphragm, lower flange upon request
- Additional electrical accessories upon request

## Ordering Information

Please specify in your order:

<b>Basic model</b>	APCh (unfilled) or APSchG (filled)
<b>Nominal case size</b>	100 or 160 mm
<b>Wetted parts</b>	- 3
<b>Pressure range</b>	according to DIN EN 837-3 e.g. 0 – 60 mbar abs. or 0 – 400 mbar abs.
<b>Process connection</b>	G $\frac{1}{2}$ B
<b>Specifics</b>	see above

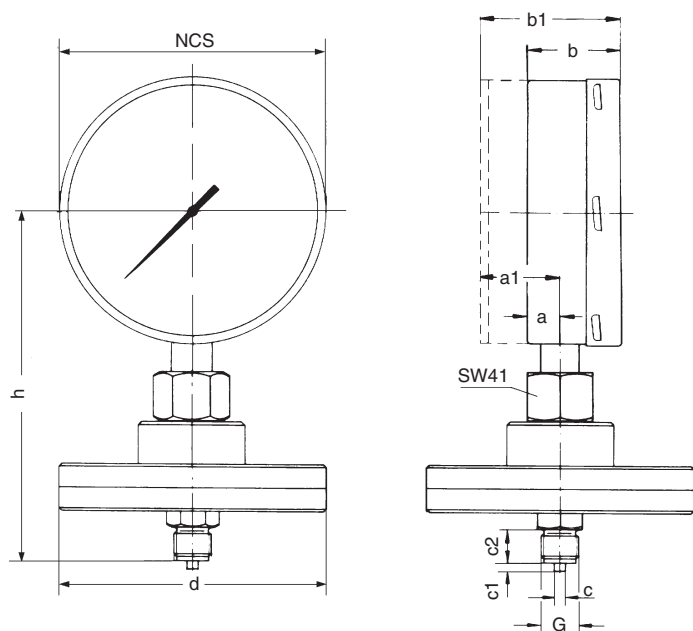
**Example:** APCh 100 – 3, 0 – 60 mbar abs., G  $\frac{1}{2}$  B  
APSchG 160 – 3, 0 – 400 mbar abs.,  $\frac{1}{2}$ " NPT

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# Case Configuration, Standard Pressure Ranges, Dimensional Data and Weight

## Bottom Process Connection

(no additional code letters)



## Standard Pressure Ranges

pressure range absolute (mbar)	overrange-protected up to (bar)
0 – 60	5
0 – 100	
0 – 160	
0 – 250	
0 – 400	10
0 – 600	
0 – 1000	
0 – 1600	
0 – 2500	

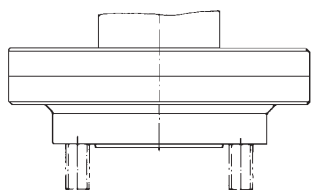
## Dimensional Data (mm/inch) and Weights (kg/lb)

case	NCS	measuring flange Ø d	a	a1	b	b1	c	c1	c2	G	h	(approx.) weight <sup>1)</sup>			
												APCh	APSchG		
100	4	100	21	37	59	72	6	3	20	G½ B	178	2.20	2.50		
		4										1.46	2.83	4.85	5.51
		6										1.85	3.23	8.378	9.04
160	6	100	0.83	47	82	0.24	0.12	0.79	½" BSP	208	2.60	3.30			
		4									1.85	3.23	5.73	7.28	
		6									1.85	3.23	9.26	10.98	

## Open Flange

according to DIN EN or ASME

DN 25, DN 50



Open flanges DN 50 are supplied with through holes for measuring flange Ø 100 mm. All other versions are produced with block flange (as shown in the drawing). The connection threads are provided according to the recommendations of the respective DIN EN or ASME tables. Studs with washers and nuts are supplied upon request.

<sup>1)</sup> The weights of the devices deviate considerably for different pressure ranges and materials, therefore only vague values can be given.